



# POLYKEG PRO WITH BAG

## TECHNICAL SHEET

GENERAL SPECIFICATIONS	
Keg Type	PolyKeg PRO
Nominal Volume	12 L   406 oz. - 16 L   541 oz. - 20 L   676 oz. - 24 L   811 oz. - 30 L   1014 oz.
Valve	A - S - G - D - M - K (According to DIN 32677)
Filling	Upside down - upside up
Storage and Shipment	Stackable
PRV	Pressure Relief Valve
Bottle Colour	Silver, Clear
Top Colour	Black
Base Colour	Black

MATERIALS SPECIFICATIONS	
Silver bottle	PET, Masterbatch
Clear bottle	PET
Valve	POM, PP, TPE, PPSU, Rubber
Bag kit	PP, LLDPE, PE, OPA, ALU
Top	PP
Base	PP

FOOD CONTACT
<ul style="list-style-type: none"><li>• Regulation EU-EC-UM</li><li>• Food and Drug Administration (FDA) Title 21 Code of Federal Regulations</li></ul>

COMPANY CERTIFICATIONS
<ul style="list-style-type: none"><li>• BRC Global Standard for Packaging and Packaging Materials Issue 6: August 2019</li><li>• UNI EN ISO 9001:2015</li><li>• UNI EN 14001:2015</li><li>• UNI ISO 45001:2018</li></ul>

ADDITIONAL INFORMATION
<ul style="list-style-type: none"><li>• Declaration of conformity N° 4</li><li>• MI01 – PolyKeg PRO User Manual</li></ul>



CONDITIONS			
	VALUE		NOTES
Key internal pressure	1,5 bar N <sub>2</sub>	+/- 0,2 bar	T= 20°C
Bag	Ready to be filled. Purged with N <sub>2</sub> or CO <sub>2</sub> .		
O <sub>2</sub> pick-up during filling	< 1 ppb		Due to the Keg

DIMENSIONS							
	VALUE					NOTES	
Nominal Volume	12 L 406 oz.	16 L 541 oz.	20 L 676 oz.	24 L 811 oz.	30 L 1014 oz.	± 1%  P = 0 bar T = 20°C	
Total Volume	12,3 L 416 oz.	16,3 L 551 oz.	20,3 L 686 oz.	24,3 L 822 oz.	30,3 L 1025 oz.		
PolyKeg PRO	Height	393 mm 15,47"	481 mm 18,93"	569 mm 22,40"	566 mm 22,28"		566 mm 22,28"
	Weight	1,08 kg	1,14 kg	1,24 kg	1,35 kg		1,57 kg
Diameter	246,5 mm 9,70"		272,5 mm 10,72"	307,5 mm 12,10"			
Residual Content	≈ 100 ml						

PHYSICAL-MECHANICAL SPECIFICATIONS		
	VALUE	NOTES
PRV	6 bar ± 1 bar	0°C ≤ T ≤ 35°C
Maximum Working Pressure	3,5 bar	
Yield	P ≥ 7 bar - ΔVolume ≤ 10%	
Burst	P ≥ 8 bar - ΔVolume ≥ 25%	
Spear Ejection	min 30 bar	
Drop Test	No burst	0°C ≤ T ≤ 35°C P = 2bar H = 2m Filled Keg
Maximum Top Load	75 kg (@0 bar)	0°C ≤ T ≤ 35°C Load uniformly distributed on the top of the keg
	125 kg (@1.5 bar)	
	175 kg (@2.5 bar)	

SHELF-LIFE GAS AND LIGHT BARRIER				
	VALUE		NOTES	
Fill before	24 months after production date		0°C ≤ T ≤ 35°C	
Product Shelf Life	12 months		Depending on product type, product CO <sub>2</sub> content, temperature and storage/shipping conditions	
O <sub>2</sub> pick-up at end of shelf life	6 MONTHS <5 ppb	9 MONTHS <7 ppb	12 MONTHS < 10 ppb	T=20°C, 50% rh.
CO <sub>2</sub> loss at end of shelf life	6 MONTHS <2,5%	9 MONTHS <3,5%	12 MONTHS <4,5%	Depending on product type, product CO <sub>2</sub> content, temperature and storage/shipping conditions
Light Transmittance (DIN 5033 part 3)	0		350 ≤ nm ≤ 500	