



## Sanitizing instructions



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## WHAT NEEDS TO BE SANITIZED

Before starting the filling, sanitize the manual filling kit (tubes, valves, seals, couplers, etc.) or the automatic/semi-automatic filling machine. Before connecting the keg, clean and sanitize all parts likely to come into contact with the product (coupler and external part of the valve). After each filling, clean and sanitize the keg valve. Should it be necessary to temporarily disconnect the keg, clean and sanitize the external part of the valve.

**Note** We do not recommend the use of chemicals not mentioned in the user manual. Please pay attention to the composition of the chosen product.

## SANITIZATION WITH MANUAL FILLING KIT

### Peracetic acid solution in demineralised water



Min **1%**  
Max **2%**



Min time  
**30 SECONDS**

**OR**

### Hydroalcoholic solution in demineralised water



**70%**



Min time  
**45 SECONDS**

### SANITIZING THE POLYKEG MANUAL FILLING KIT

Soak the disassembled components of the manual filling kit in one of the sanitizing solutions listed above. Please follow the above dilution rates and timescales.

### SANITIZING OF THE COUPLER AND THE EXTERNAL PART OF THE VALVE

Clean and spray the external surface of the components with one of the sanitizing solutions listed above. Please follow the above dilution rates and timescales.

## SANITIZING WITH AUTOMATIC AND SEMI-AUTOMATIC MACHINES

### Hot water



Maximum pressure on the valve  
**0,8 BAR**



Maximum temperature  
**85°C**



Max time  
**5 SECONDS**

**OR**

### Steam



Maximum pressure on the valve  
**0,8 BAR**



Maximum temperature  
**100°C**



Max time  
**3 SECONDS**

### AUTOMATIC/SEMI-AUTOMATIC MACHINE SANITIZING

Before starting the filling sanitize the automatic/semi-automatic filling machine.

### SANITIZING THE EXTERNAL PART OF THE VALVE

Set the filler to sanitize the external surface of the keg valve with hot water or steam according to the above mentioned pressure, temperature and time values.